

CELL / MODEL NAME	DESCRIPTION	DATE
OSC-S-1	General plan and elevation	2/17/2017
OSC-S-2	Truss details	2/17/2017
OSC-S-3	Juncture details	2/17/2017
OSC-S-4	Type I-C-S truss support post	2/17/2017
OSC-S-5	Type II-C-S & III-C-S truss support post	2/17/2017
OSC-S-6	Walkway details	2/17/2017
OSC-S-6S	Alternate steel walkway details	2/17/2017
OSC-S-7	Walkway details	2/17/2017
OSC-S-7S	Alternate walkway details	2/17/2017
OSC-S-8	Handrail details	2/17/2017
OSC-S-9	Drilled shaft	2/17/2017
OSC-S-D	Damping device	2/17/2017

GENERAL NOTES

DESIGN: AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals. ("AASHTO Specifications")

CONSTRUCTION: Current (at time of letting) Illinois Department of Transportation Standard Specifications for Road and Bridge Construction, Supplemental Specifications and Special Provisions. ("Standard Specifications")

LOADING: 90 M.P.H. WIND VELOCITY

WALKWAY LOADING: Dead load plus 500 lbs. concentrated live load.

ALLOWABLE UNIT STRESSES:
Structural Steel – 20,000 p.s.i.
Reinforcing Steel – 20,000 p.s.i.
Class SI Concrete – 1,400 p.s.i.

Allowable unit stresses due to wind load in combination with other forces, are increased 1.33

MINIMUM CLEARANCE: Vertical Roadway Clearance = 17'-3" (All Obstructions)

WELDING: All welds to be continuous unless otherwise shown. All welding to be done in accordance with current AWS D1.1 Structural Welding Code and the Standard Specifications.

MATERIALS: All Structural Steel Pipe shall be ASTM A53 Grade B or A500 Grade B or C. If A500 pipe is substituted for A53, then the outside diameter shall be as detailed and wall thickness greater than or equal to A53.

All Structural Steel Plates and Shapes shall conform to AASHTO M270 Gr. 36, Gr. 50 or Gr. 50W* (M183, M223 Gr. 50 or M222). Stainless steel for handhole covers shall be ASTM A240, Type 302 or 304, or another alloy suitable for exterior exposure and acceptable to the Engineer.

The steel pipe and stiffening ribs at the base plate for the column shall have a minimum longitudinal Charpy V-Notch (CVN) energy of 15 lb.-ft. at 40° F. (Zone 2) before galvanizing.

FASTENERS FOR STEEL TRUSSES: All bolts noted as "high strength" (HS) must satisfy the requirements of AASHTO M164 (ASTM A325), ASTM A449, or an Engineer approved alternate, and must have matching lock nuts and washers. All bolts, u-bolts, eye bolts, lock nuts and washers not specified to be "high strength" must satisfy the requirements of ASTM A307 Gr. B. All lock nuts must have nylon or steel inserts. High strength bolt installation shall conform to Article 505.04 (f) (2)d of the Standard Specifications. Rotational capacity ("ROCAP") testing will not be required. All bolts, locknuts and washers must be hot dip galvanized per AASHTO M232.

GALVANIZING: All Steel Grating, Plates, Shapes and Pipe shall be Hot Dip Galvanized after fabrication in accordance with AASHTO M111.

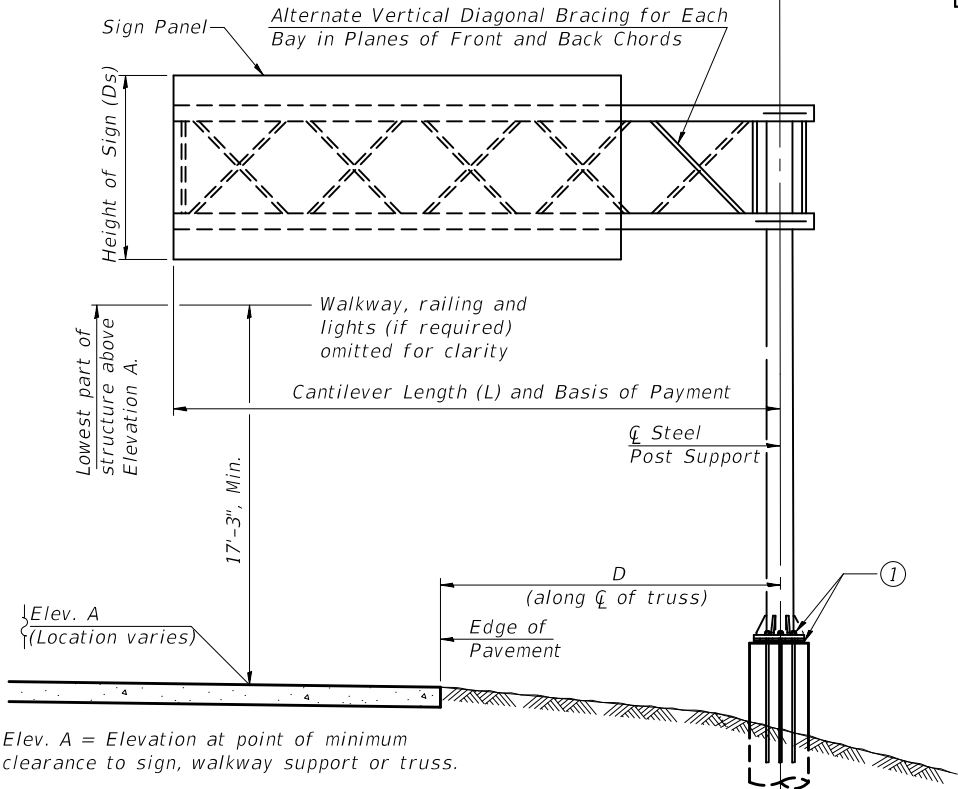
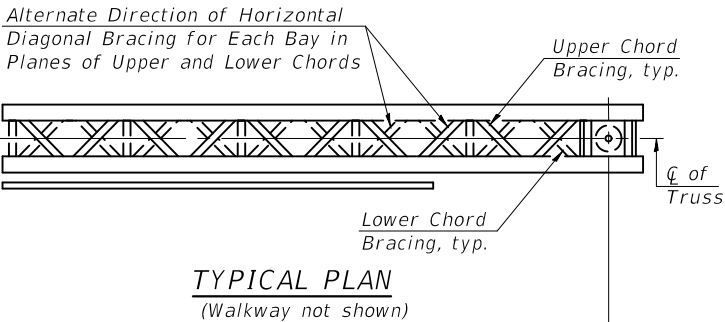
ANCHOR RODS: Shall conform to ASTM F1554 Gr. 105.

CONCRETE SURFACES: All concrete surfaces above an elevation 6" below the lowest final ground line at each foundation shall be cleaned and coated with Concrete Sealer in accordance with the Standard Specifications.

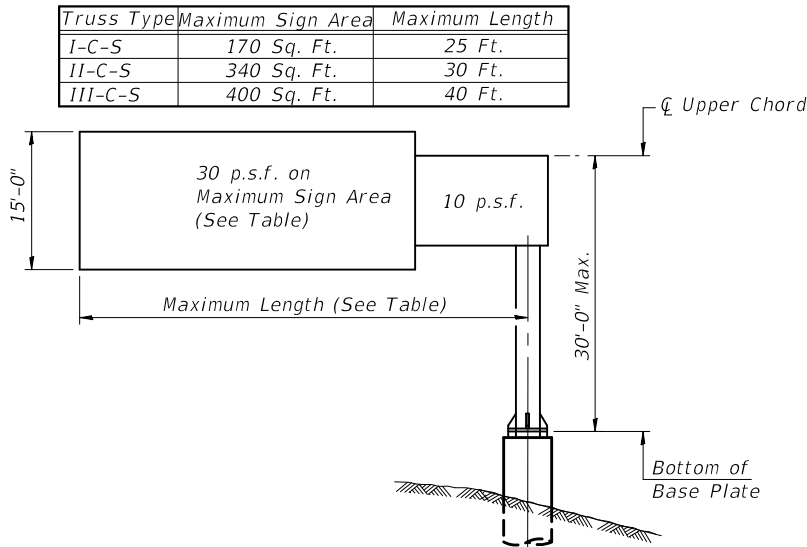
REINFORCEMENT BARS: Reinforcement Bars designated (E) shall be epoxy coated in accordance with the Standard Specifications.

FOUNDATIONS: The contract unit price for "Concrete Foundations" or "Drilled Shaft Concrete Foundations" shall include: All necessary excavation or drilling (except in rock); backfilling with excavated material; disposal of unsuitable or surplus material; formwork; and furnishing and placing the Concrete, reinforcement bars, conduit, anchor bolts, nuts, washers and ground rods complete in place.

* If M270 Gr. 50W (M222) steel is proposed, chemistry for plate to be used shall first be approved by the Engineer as suitable for galvanizing and welding.



Structure Number	Station	Design Truss Type	Cantilever Length (L)	Elev. A	Dim. D	Ds	Total Sign Area



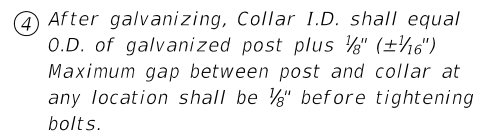
TOTAL BILL OF MATERIAL

ITEM	UNIT	TOTAL
OVERHEAD SIGN STRUCTURE CANTILEVER TYPE I-C-S	Foot	
OVERHEAD SIGN STRUCTURE CANTILEVER TYPE II-C-S	Foot	
OVERHEAD SIGN STRUCTURE CANTILEVER TYPE III-C-S	Foot	
OVERHEAD SIGN WALKWAY-CANTILEVER TYPE S	Foot	
DRILLED SHAFT CONCRETE FOUNDATIONS	Cu. Yds	

OSC-S-1

2-17-2017

FILE NAME =	USER NAME =	DESIGNED -	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	CANTILEVER SIGN STRUCTURES – GENERAL PLAN & ELEVATION – STEEL TRUSS & STEEL POST	F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
		CHECKED -	REVISED -							
	PLOT SCALE =	DRAWN -	REVISED -			CONTRACT NO.				
	PLOT DATE =	CHECKED -	REVISED -			ILLINOIS FED. AID PROJECT				

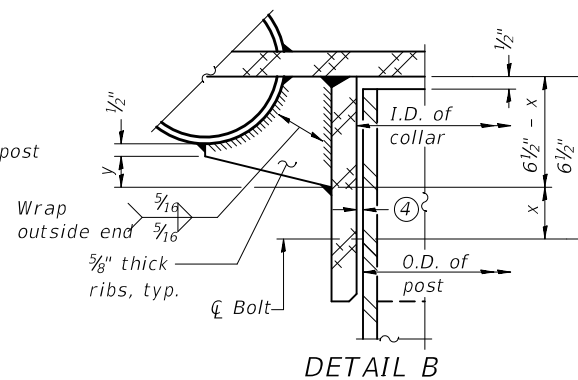


DETAIL A

(Two locations)

Labels and Dimensions:

- 9"
- 1"
- 5"
- 1/2"
- 1/8" (4)
- Cap plate
- Top of support post
- 1/2" clear
- Wrap outside end
- 5/8" t ribs
- t-1/8
- 3/8
- 3 sides typ.
- 3/8
- 5/8" thick ribs typ.
- 1/2"
- t
- 1/2"
- Bottom edge of collar
- 3/16" - 45° chamfer on inside of collar to facilitate field assembly



Two locations
(For details not shown, see Detail C)

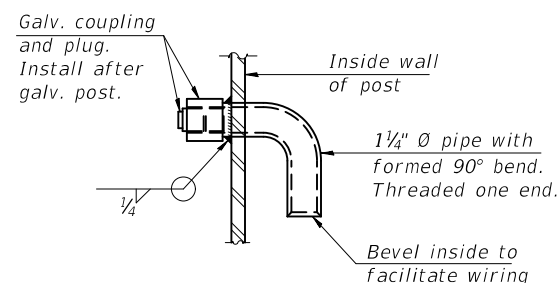
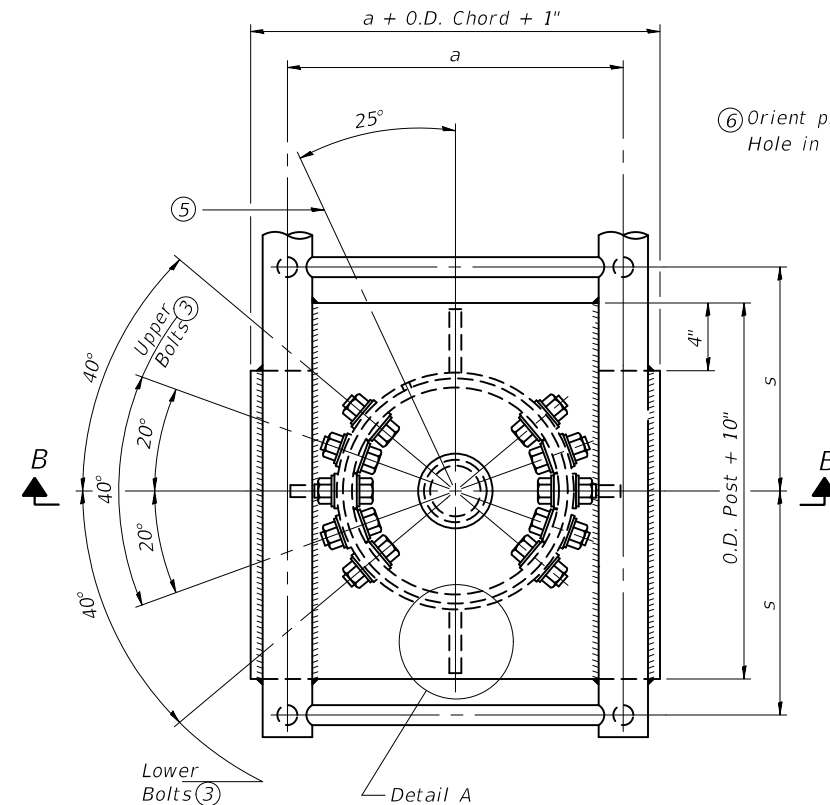


Figure 1: Detail of collar and post. The diagram shows three views: a top view of a square collar with side length B and a central circular hole; a side view of the collar with a thickness of $\frac{5}{16}$ inch; and a side view of the post with a diameter of $\frac{5}{16}$ inch. Arrows point to the outer and inner surfaces of the collar with the instruction "Grind or machine to fit outside radius of collar" and "Grind or machine to fit inside radius of post" respectively.

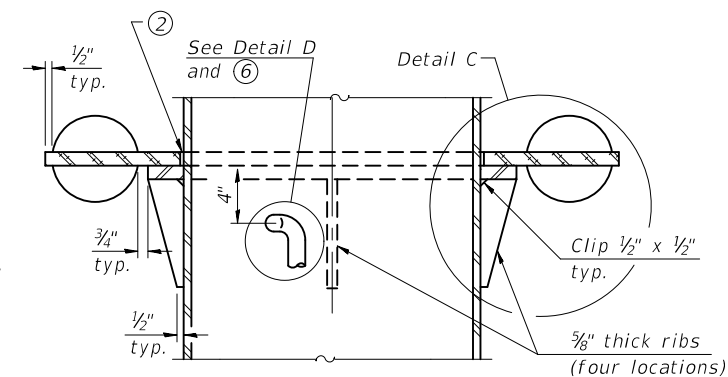
Bolt Size	Contoured Washers	
	Hole Dia.	B
7/8"	1"	2 3/4"
1"	1 1/8"	3"
1 1/4"	1 3/8"	3 1/4"

Truss Type	Post Size	Upper & Lower Connection Bolt Diameter (3)	Lower Juncture Bolt Spacing Dimension "c"(3)	Opening in Cap Plate "HH"	Collar Thickness (t)	Side Ribs	
						x	y
I-C-S	16" Ø (107.5#/'')	7/8"	3 1/4"	8"	5/8"	1 3/4"	2 1/4"
II-C-S	24" Ø (125#/'')	1"	3 1/2"	12"	7/8"	2"	1 1/4"
III-C-S (35' Max.)	24" Ø (171#/'')	1"	3 1/2"	12"	7/8"	2"	1"
III-C-S (>35' to 40')	24" Ø (171#/'')	1 1/4"	3 1/2"	12"	7/8"	2"	1"

③ Upper and lower connection bolts in collar and bolts at lower chord connection must be high strength with matching lock nuts. Lower connection bolts must have 2 flat washers each.



⑤ Optional full penetration weld in collar.
(Two locations maximum....(180° apart)....X-ray or UT 100%)
All bolts shown are high strength



Technical drawing of a square post with a circular chord. The drawing includes the following dimensions and callouts:

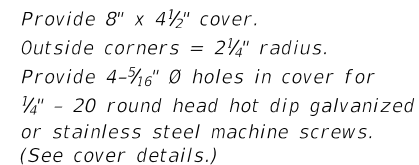
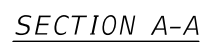
- Top horizontal dimension: $a + \text{O.D. Chord} + 1"$
- Top horizontal dimension (inner): a
- Top horizontal dimension (left offset): $2"$
- Top horizontal dimension (right offset): $"c"$ typ.
- Text callout: "See Detail D and (6)"
- Left vertical dimension: s
- Left vertical dimension (offset): $2\frac{1}{2}"$ typ.
- Right vertical dimension: $\text{O.D. Post} + 10"$
- Bottom horizontal dimension: $a - (\text{O.D. Chord} + 1\frac{1}{2}")$
- Section line C-C is shown on both the left and right sides.
- Callout (2) points to the chord.
- Callout (3) points to the post wall.

Technical drawing showing a hole in a plate. The drawing includes dimensions and callouts:

- Hole in plate** (text above the drawing)
- to be O.D. post + $\frac{1}{2}$ "** (text below the drawing)
- Dimensions:**
 - $\frac{3}{4}$ " (horizontal distance from the left edge to the center of the hole)
 - $\frac{1}{4}$ " (horizontal distance from the center of the hole to the right edge)
 - $\frac{1}{2}$ " (horizontal distance from the left edge to the center of the hole)
 - $1"$ (vertical distance from the top edge to the center of the hole)
 - $8"$ (vertical distance from the bottom edge to the center of the hole)
 - $\frac{1}{4}$ " (vertical distance from the center of the hole to the bottom edge)
- Callouts:**
 - ②** (circled number 2, pointing to the hole)
 - ①** (circled number 1, pointing to the hole)
 - O.D. chord** (text pointing to the outer diameter of the hole)
 - 3 sides** (text pointing to the outer diameter of the hole)
 - Typ.** (text pointing to the hole)

DETAIL C

- ① Grind top if required to fully seat plate. Repair damaged galvanizing before assembly.
- ② After tightening lower connection bolts, fill gap with non-hardening, silicone caulk suitable for exterior exposure and acceptable to the Engineer. Cost is included in Overhead Sign Structure Cantilever.



*** Butt welded joint in post is only allowed for post heights (H) over 20 ft. in length. If used, weld procedure must be preapproved by Engineer and joint shall receive 100% RT or UT (tension criteria) at Contractor's expense.*



SIDE ELEVATION

Note: "H" based on 15'-0" or actual sign height, whichever is greater.

FILE NAME =	USER NAME =	DESIGNED -	REVISED -
		CHECKED -	REVISED -
	PLOT SCALE =	DRAWN -	REVISED -
	PLOT DATE =	CHECKED -	REVISED -

**CANTILEVER SIGN STRUCTURES - TYPE I-C-S TRUSS
SUPPORT POST - STEEL TRUSS & STEEL POST**

F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
		CONTRACT NO.		
		ILLINOIS FED. AID PROJECT		

SECTION A-A

SECTION B-B

DETAIL B

(Typical rib)

FRONT ELEVATION

Provide 8" x 4½" cover.
Outside corners = 2¼" radius.
Provide 4-5/16" Ø holes in cover for
¼" - 20 round head hot dip galvanized
or stainless steel machine screws.
(See cover details)

DETAIL A

Bent bars may be butt welded top and bottom or bottom only. In lieu of fabricated handhole frame as shown, may cut from 2" plate (rolling direction vertical). All cut faces to be ground to ANSI Roughness of 500µin or less.

Butt welded joint in post is only allowed for post heights (H) over 20 ft. in length. If used, weld procedure must be preapproved by Engineer and joint shall receive 100% RT or UT (tension criteria) at Contractor's expense.

[illegible]

Note: "H" based on 15'-0" or actual sign height, whichever is greater.

SUGGESTED POSITIONING PLATE

ANCHOR ROD DETAIL

Anchor rods shall conform to ASTM F1554 Grade 105. Galvanize the upper 18" (minimum^{***}) and associated AASHTO M291, Grade A, C or DH heavy hex nuts and hardened washers per AASHTO M232. No welding shall be permitted on rods. Provide a nut at bottom, a hexagon locknut and washer above base plate and a leveling nut and washer below base plate. Nuts shall each be tightened with 200 lb.-ft. minimum torque against base plate. Before or after threading, but before galvanizing, each anchor rod shall be ultrasonically tested (UT) by a Level II or III inspector, qualified in accord with ANSI guidelines, to insure no rejectable flaws exist in the upper 18" (tension criteria). Cost of testing included in Drilled Shaft Concrete Foundations.

OSC-S-5

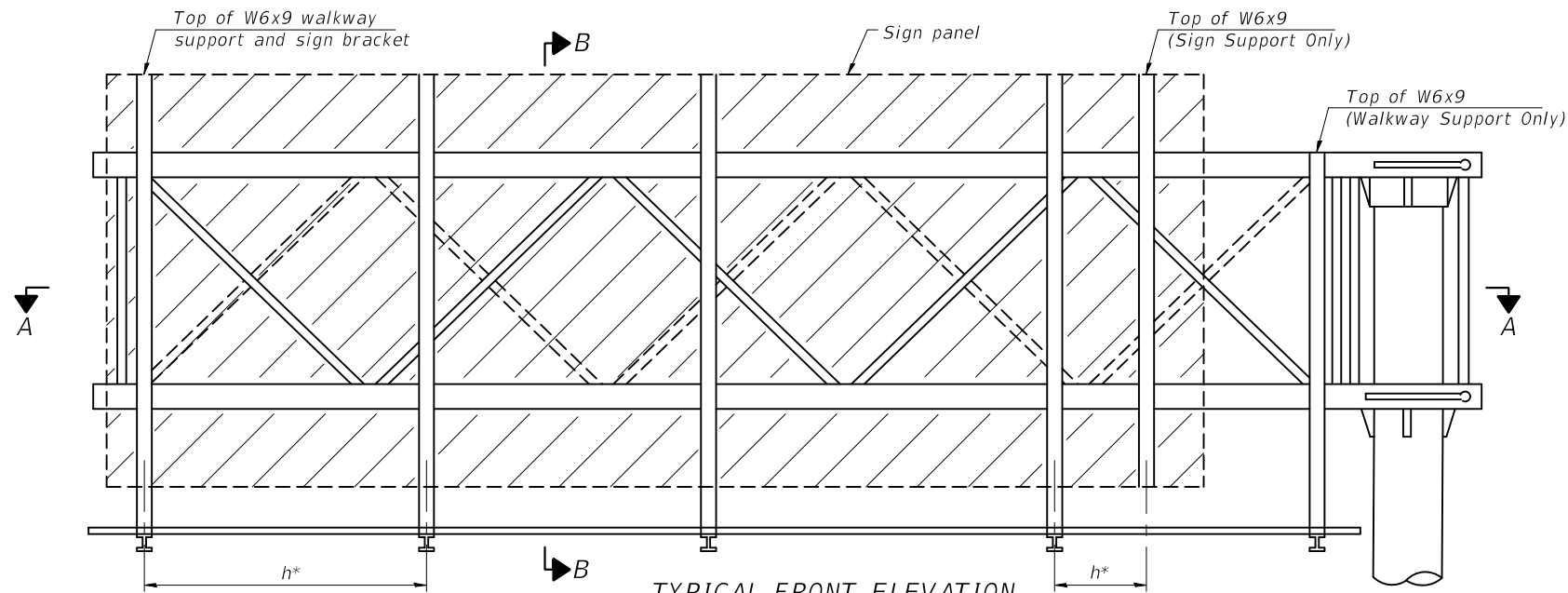
2-17-2017

FILE NAME =	USER NAME =	DESIGNED -	REVISED -
		CHECKED -	REVISED -
	PLOT SCALE =	DRAWN -	REVISED -
	PLOT DATE =	CHECKED -	REVISED -

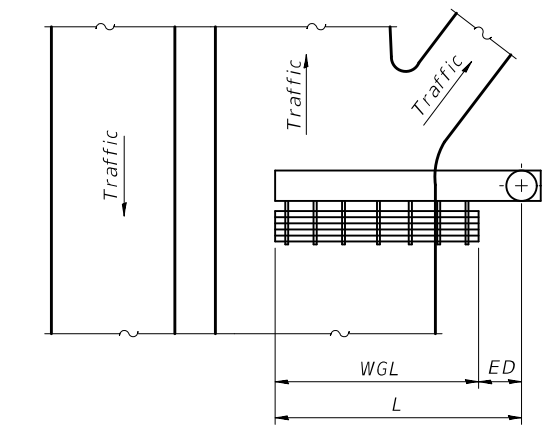
**STATE OF ILLINOIS
DEPARTMENT OF TRANSPORTATION**

CANTILEVER SIGN STRUCTURES - TYPE II-C-S & III-C-S
TRUSS SUPPORT POST - STEEL TRUSS & STEEL POST

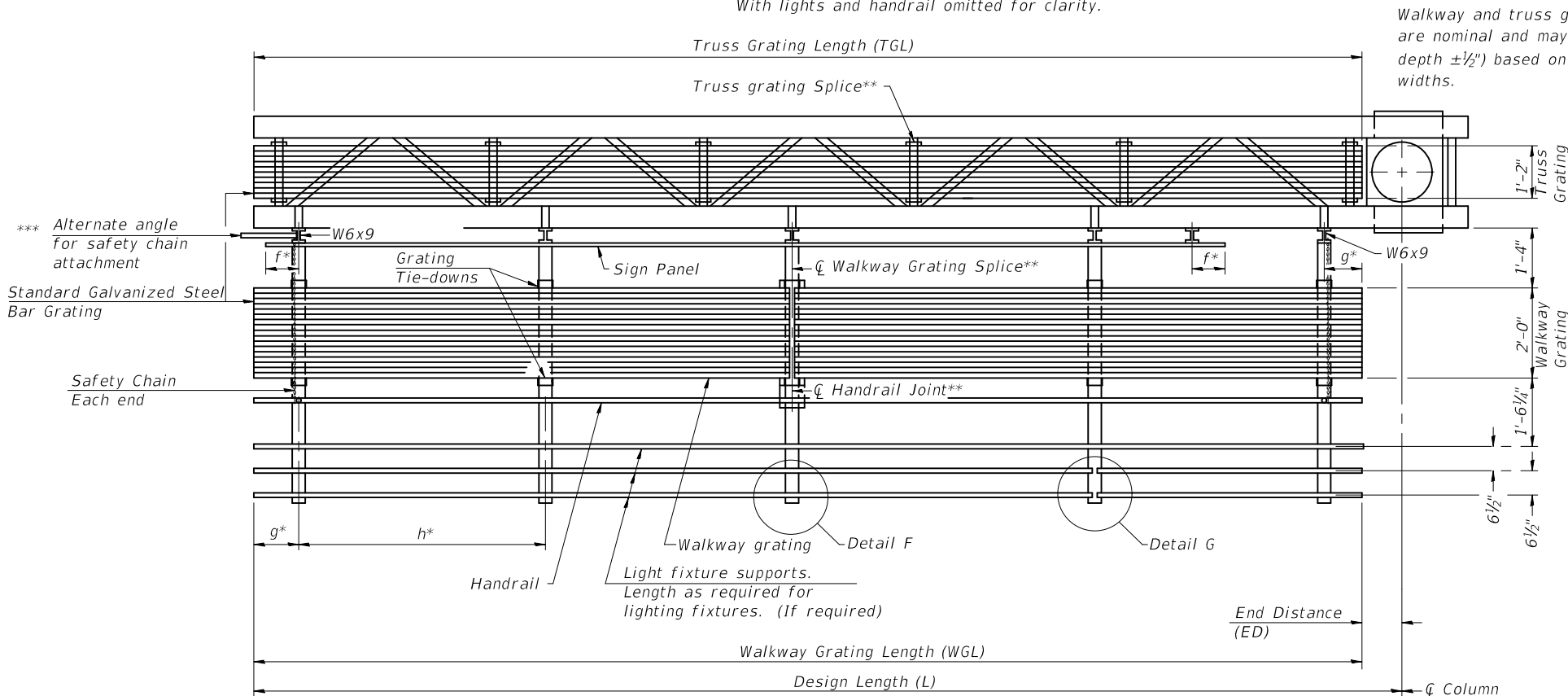
F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
		CONTRACT NO.		
		ILLINOIS FED. AID PROJECT		



TYPICAL FRONT ELEVATION
With lights and handrail omitted for clarity.



PLAN
WALKWAY AND HANDRAIL SKETCH
(Road plan beneath truss varies)



SECTION A-A

Truss grating to facilitate inspection shall run full length of cantilevers. Cost of truss grating is included in "Overhead Sign Structure Cantilever".

Handrail and walkway grating shall span a minimum of three brackets between splices.
** Use and location of handrail joints or grating splices are optional, based on lengths needed and material availability.

$$TGL = L - \left(\frac{\text{Post O.D.}}{2} + 6'' \right)$$

Walkway and truss grating dimensions are nominal and may vary (width $\pm \frac{1}{2}$ ", depth $\pm \frac{1}{2}$ ") based on available standard widths.

Notes:

* Space walkway brackets and sign brackets W6x9 for efficiency and within limits shown:

f = 12" maximum, 4" minimum (End of sign to Cl of nearest bracket)
g = 12" maximum, 4" minimum (End of walkway to Cl of nearest bracket)
h = 6'-0" maximum (Cl to Cl sign and/or walkway support brackets, W6x9)

*** If walkway bracket at safety chain location is behind sign, add angle to bracket. See alternate safety chain attachment on base sheet OSC-S-8.
For details of sign placement, sign/walkway brackets, truss and walkway gratings, grating splices and Section B-B, see Base Sheet OSC-S-7.
For details of handrail, handrail joint, safety chain and Details F and G, see Base Sheet OSC-S-8.

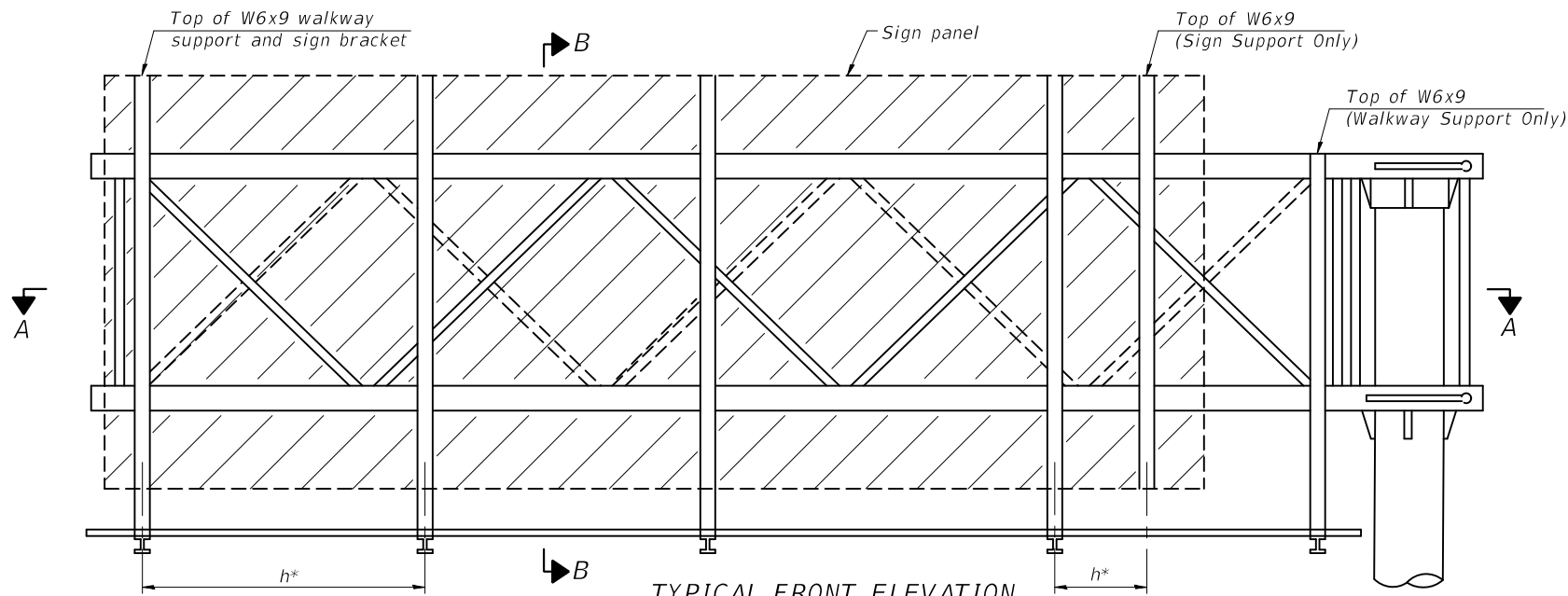
BRACKET TABLE

W6x9		
Sign Width		Number Brackets Required
Greater Than	Less Than or Equal To	
	10'-0"	2
10'-0"	16'-0"	3
16'-0"	22'-0"	4
22'-0"	28'-0"	5
28'-0"	34'-0"	6

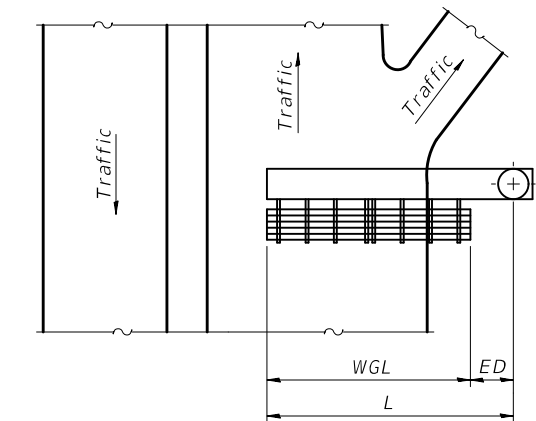
OSC-S-6

2-17-2017

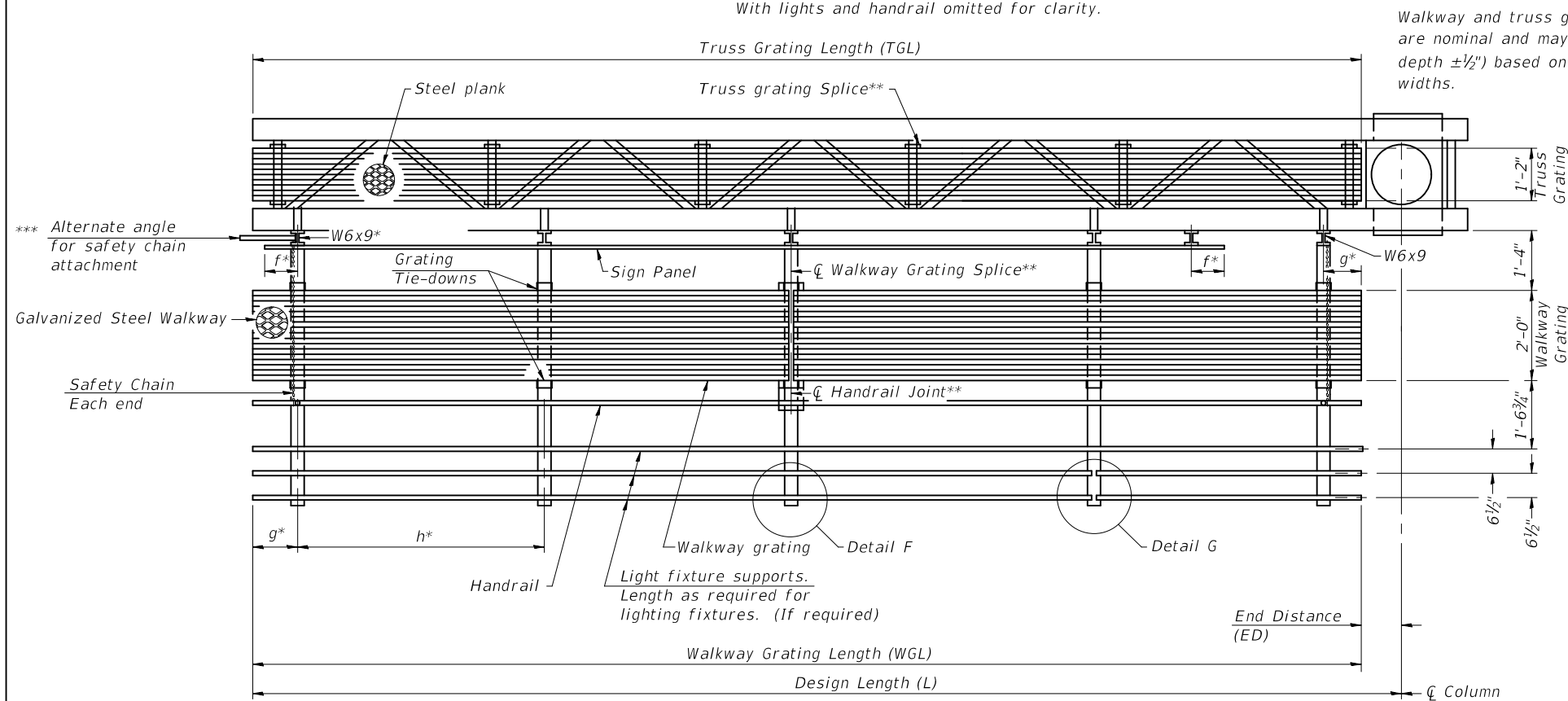
FILE NAME =	USER NAME =	DESIGNED -	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	CANTILEVER SIGN STRUCTURES - WALKWAY DETAILS STEEL TRUSS & STEEL POST	F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
		CHECKED -	REVISED -							
	PLOT SCALE =	DRAWN -	REVISED -			CONTRACT NO.				
	PLOT DATE =	CHECKED -	REVISED -			ILLINOIS FED. AID PROJECT				



TYPICAL FRONT ELEVATION
With lights and handrail omitted for clarity.



PLAN
WALKWAY AND HANDRAIL SKETCH
(Road plan beneath truss varies)



SECTION A-A

Truss grating to facilitate inspection shall run full length of cantilevers. Cost of truss grating is included in "Overhead Sign Structure Cantilever".

Handrail and walkway grating shall span a minimum of three brackets between splices.
** Use and location of handrail joints or grating splices are optional, based on lengths needed and material availability.

$$TGL = L - \left(\frac{\text{Post O.D.}}{2} + 6'' \right)$$

Walkway and truss grating dimensions are nominal and may vary (width $\pm \frac{1}{2}$ ", depth $\pm \frac{1}{2}$ ") based on available standard widths.

Structure Number	Station	WGL	ED	TGL

- Notes:
- * Space walkway brackets and sign brackets W6x9 for efficiency and within limits shown:
 - f = 12" maximum, 4" minimum (End of sign to ϕ of nearest bracket)
 - g = 12" maximum, 4" minimum (End of walkway to ϕ of nearest bracket)
 - h = 6'-0" maximum (ϕ to ϕ sign and/or walkway support brackets, W6x9)
 - *** If walkway bracket at safety chain location is behind sign, add angle to bracket. See alternate safety chain attachment on base sheet OSC-S-8. For details of sign placement, sign/walkway brackets, truss and walkway gratings, grating splices and Section B-B, see Base Sheet OSC-S-7S. For details of handrail, handrail joint, safety chain and Details F and G, see Base Sheet OSC-S-8.

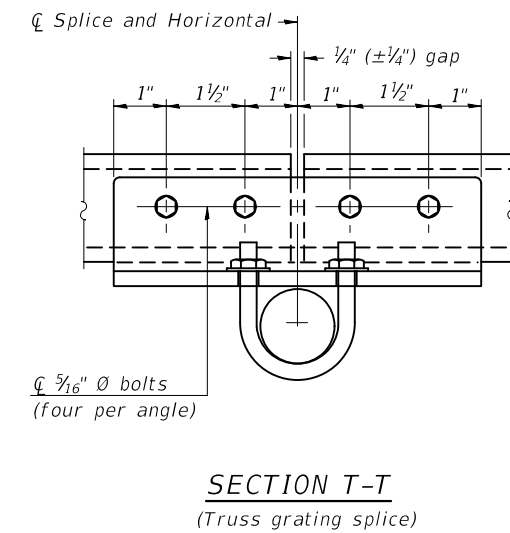
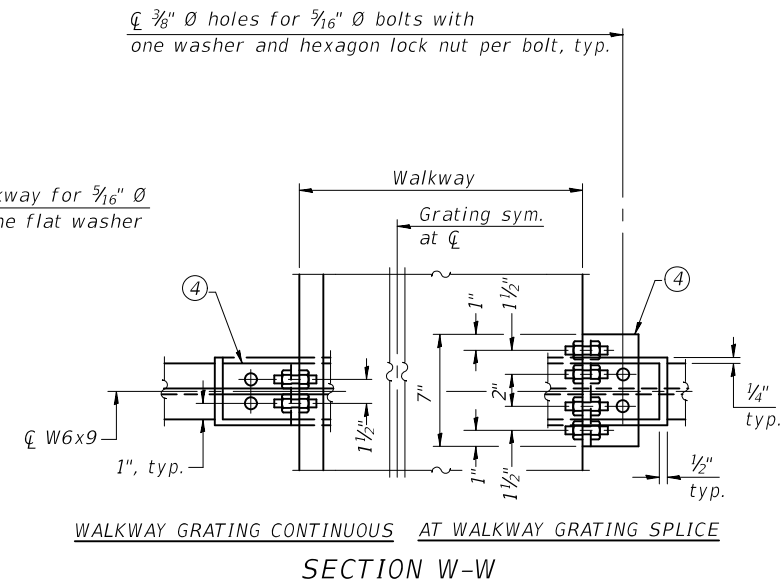
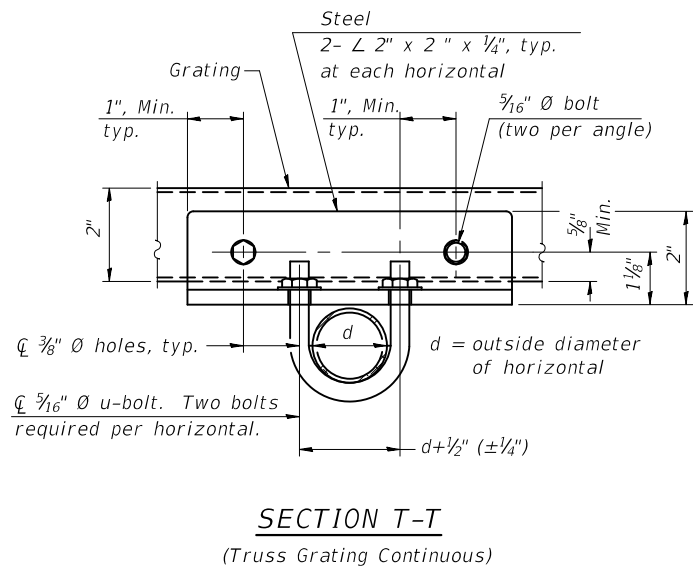
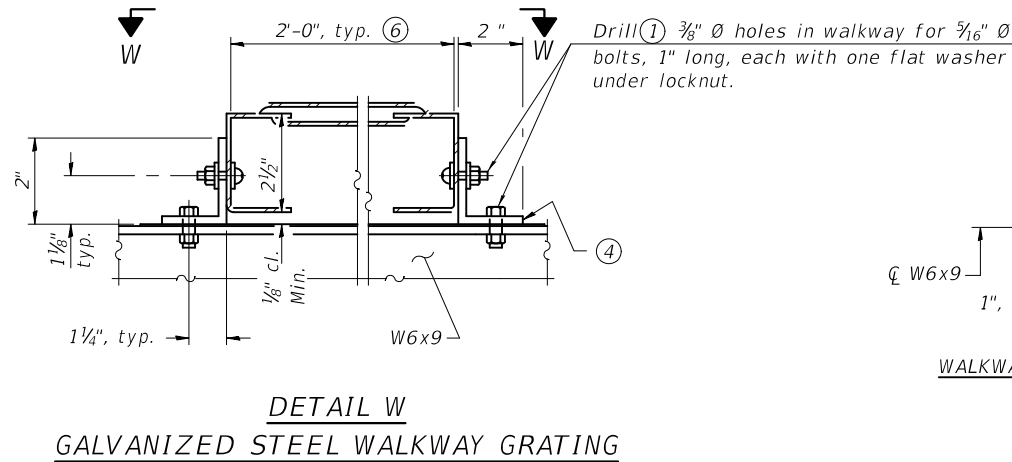
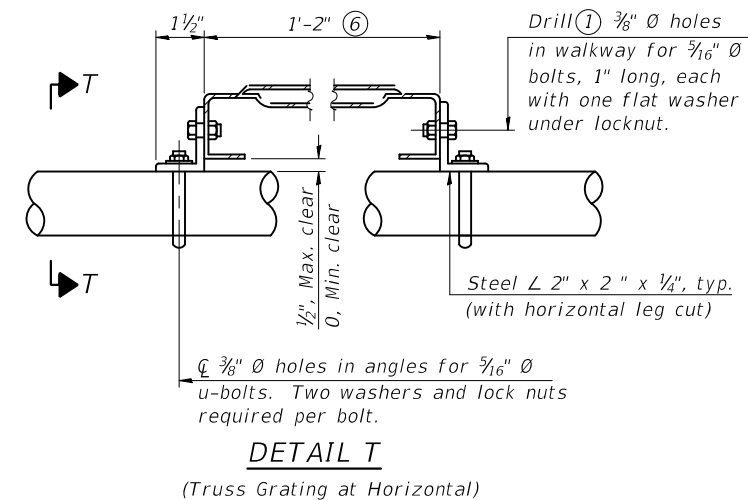
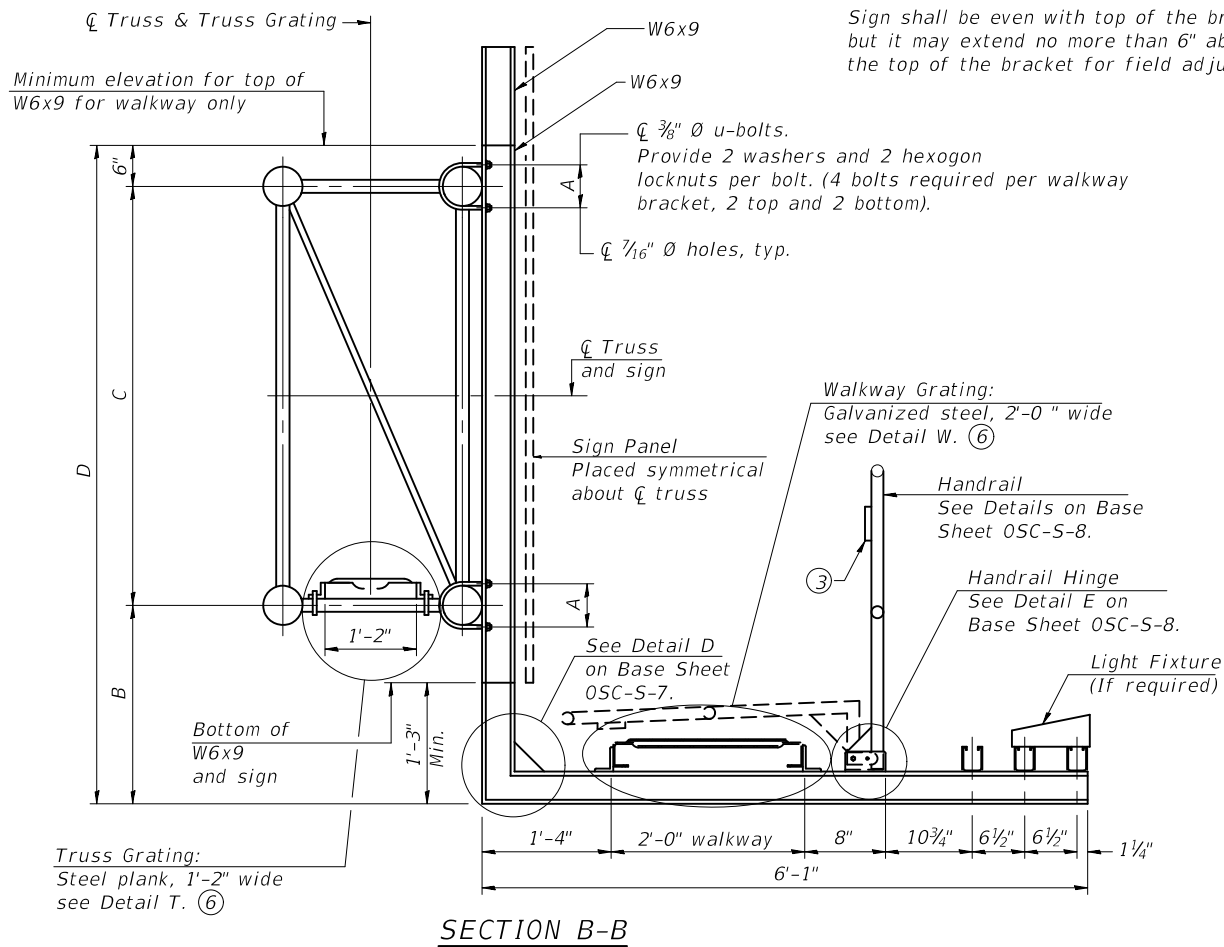
BRACKET TABLE

W6x9		
Sign Width		Number Brackets Required
Greater Than	Less Than or Equal To	
	8'-0"	2
8'-0"	14'-0"	3
14'-0"	20'-0"	4
20'-0"	26'-0"	5
26'-0"	32'-0"	6

OSC-S-6S

2-17-2017

FILE NAME =	USER NAME =	DESIGNED -	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	CANTILEVER SIGN STRUCTURES - ALTERNATE STEEL WALKWAY DETAILS - STEEL TRUSS & STEEL POST	F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
		CHECKED -	REVISED -							
	PLOT SCALE =	DRAWN -	REVISED -					CONTRACT NO.		
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- ① Drilling holes in grating may be done in shop or field, based on Contractor's preference and subject to accurate alignment.
- ② When truss grating must be spliced, use suggested details or other methods in accord with grating manufacturer's recommendation and subject to the Engineer's review and approval.
- ③ R 1/8" x 1/2" x 2" welded to handrail posts to protect locations that contact grating.
- ④ Galvanized steel L 2" x 2" x 1/4", 3 1/2" long with continuous grating 7" long at grating splice.
- ⑤ Details shown are considered equal alternatives to Standard Steel Walkway Details and may be substituted by Contractor at no charge in contract cost.
- ⑥ Perforated or expanded metal grating providing a skid resistant (non-serrated) surface and capable of supporting a 500 pound concentrated load with a 6'-0" clear span. Walkway and truss grating dimensions are nominal and may vary (width ± 1/2", depth ± 1/2") based on available standard sizes. Cut ends of grating shall be free of burrs or hazardous projections and coated with zinc-rich primer or equivalent.
- ⑦ Based on actual sign height, D3, given on OSC-S-1.

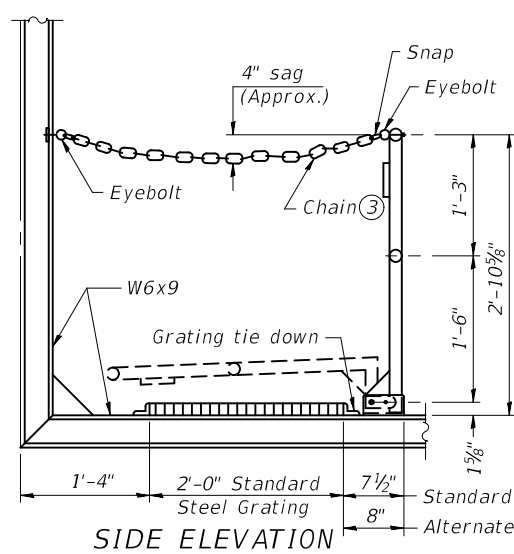
STEEL TRUSS GRATING

Structure Number	Station	A	⑦ B	C	⑦ D

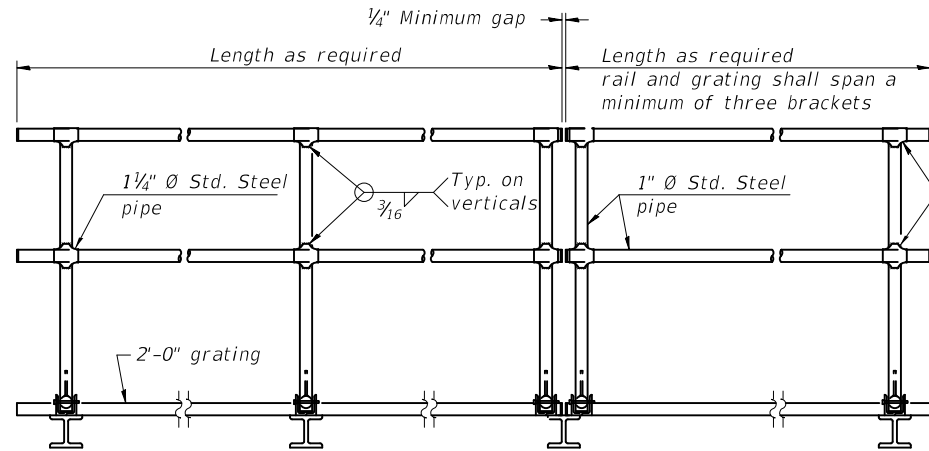
OSC-S-7S

2-17-2017

FILE NAME =	USER NAME =	DESIGNED -	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	CANTILEVER SIGN STRUCTURES ALTERNATE WALKWAY DETAILS	F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
		CHECKED -	REVISED -							
	PLOT SCALE =	DRAWN -	REVISED -					CONTRACT NO.		
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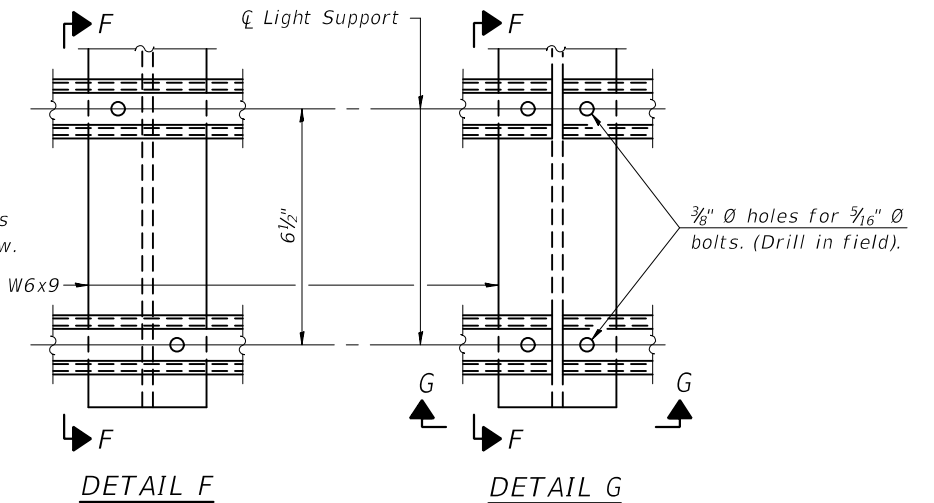
SIDE ELEVATION
(Showing Safety Chain W/O Sign)



FRONT ELEVATION

HANDRAIL DETAILS

- ② Horizontal handrail member shall be continuous thru 1 1/4\"/>

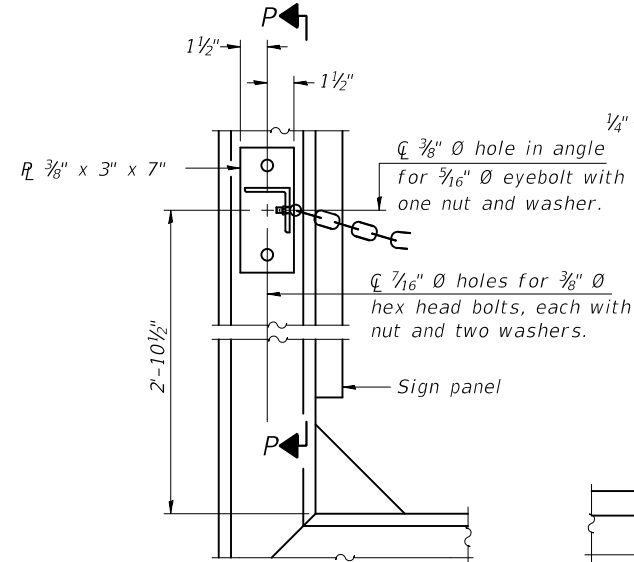


SECTION F-F

SECTION G-G

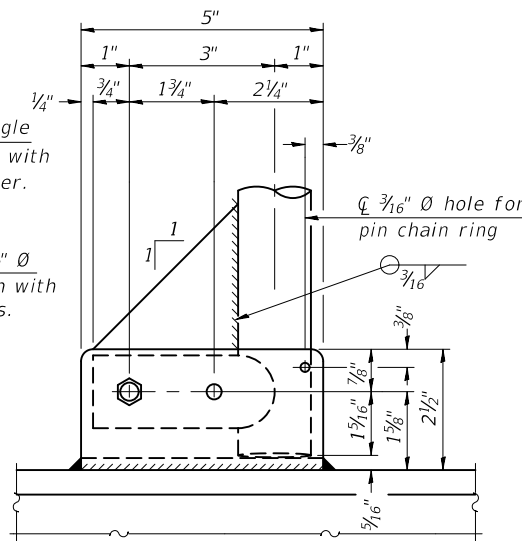
LIGHTING FIXTURE MOUNTS (IF REQUIRED)

- ④ Field cut ends of light support channels shall be free of burrs or hazardous projections and coated with zinc-rich primer or equivalent.

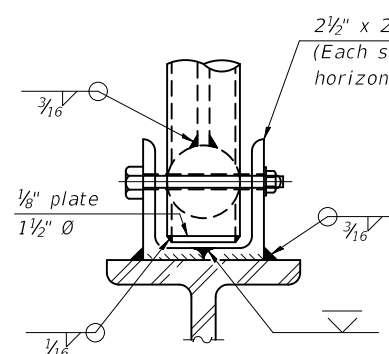


ALTERNATE SAFETY CHAIN ATTACHMENT

(With Sign Present)
Items not shown same as "Side Elevation" of "Handrail Details"

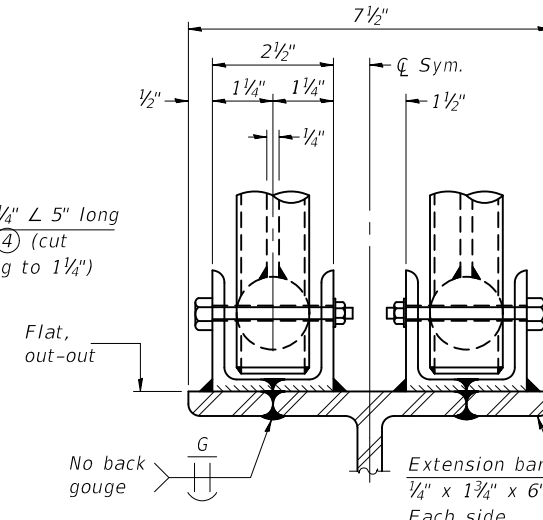


SIDE ELEVATION



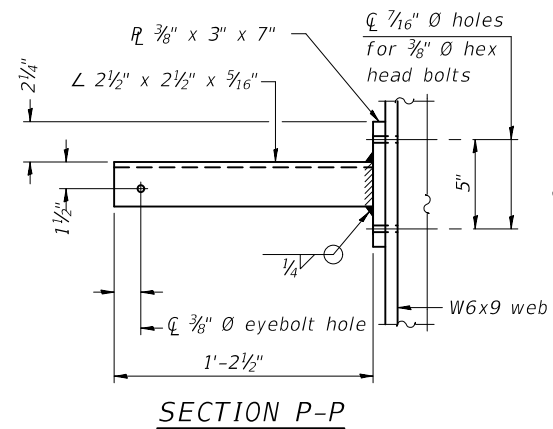
FRONT ELEVATION

Details not shown same as "ELEVATION" at right.

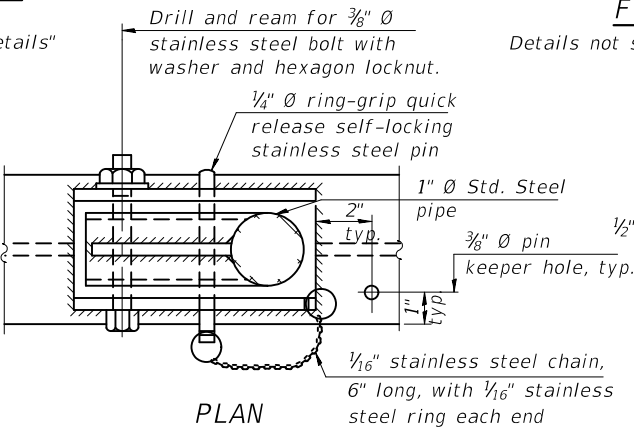


ELEVATION AT HANDRAIL JOINT

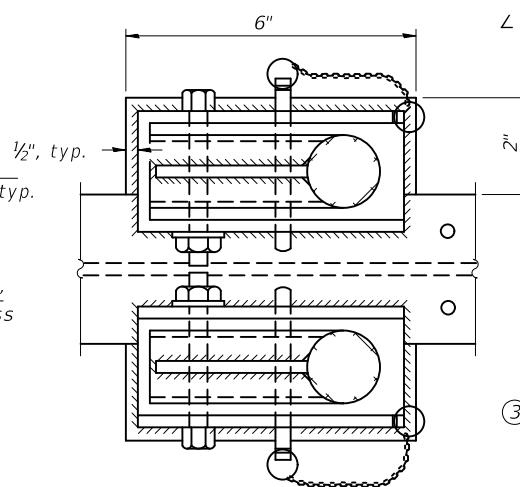
Details not shown same as "FRONT ELEVATION"



SECTION P-P

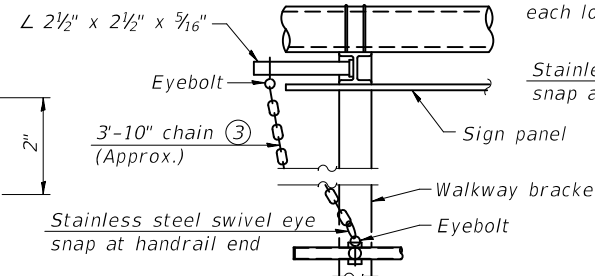


PLAN
DETAIL E HANDRAIL HINGE



PLAN AT HANDRAIL JOINT

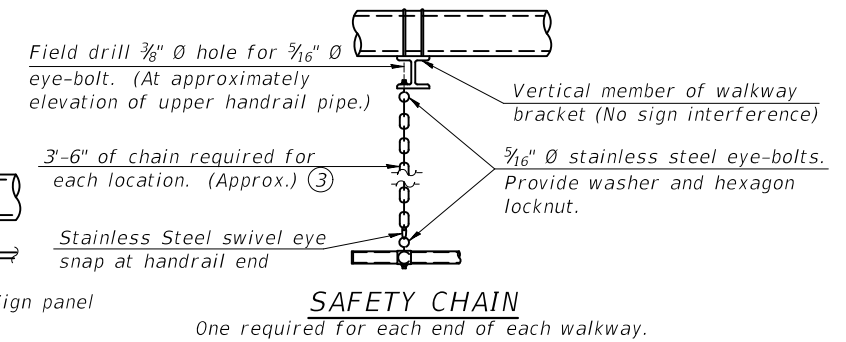
Details not shown same as "PLAN"



ALTERNATE SAFETY CHAIN ATTACHMENT

Details not shown similar to "Safety Chain" Details (Walkway omitted for clarity)

- ③ 3/16\"/>



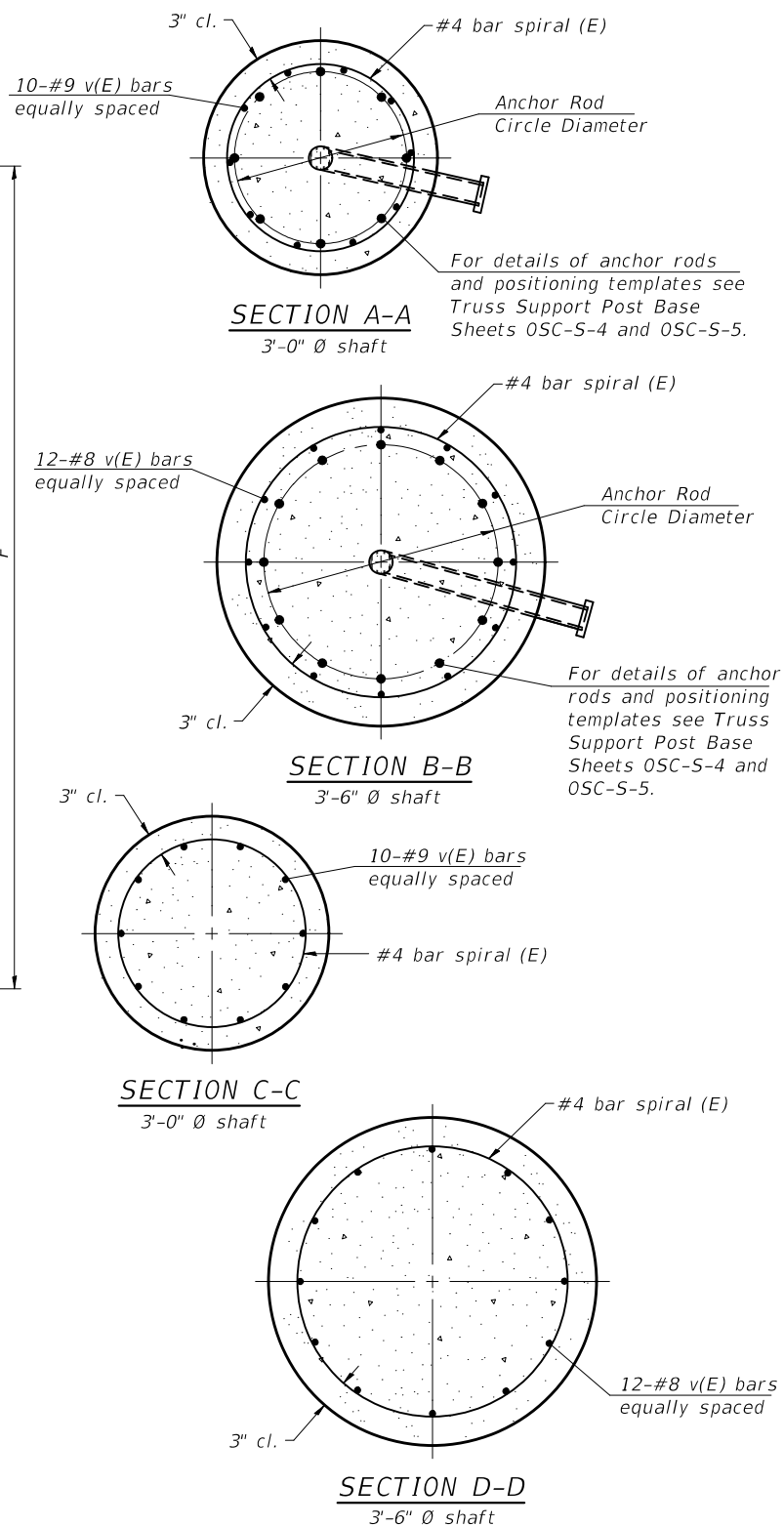
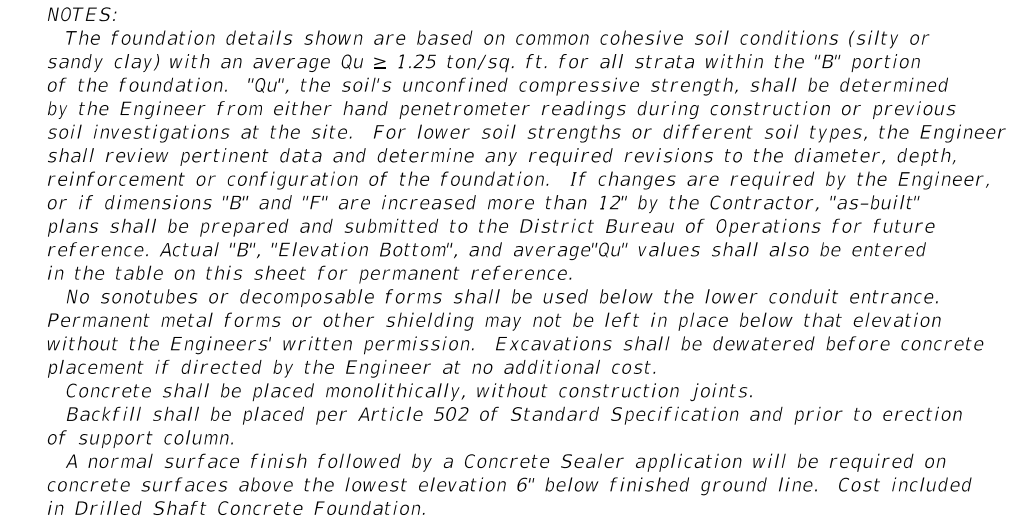
SAFETY CHAIN

One required for each end of each walkway.

OSC-S-8

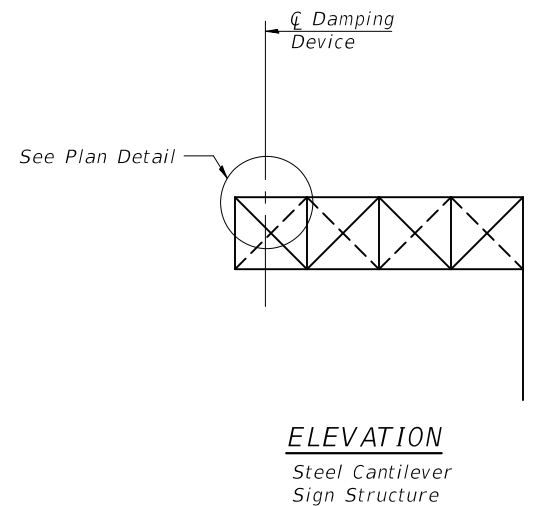
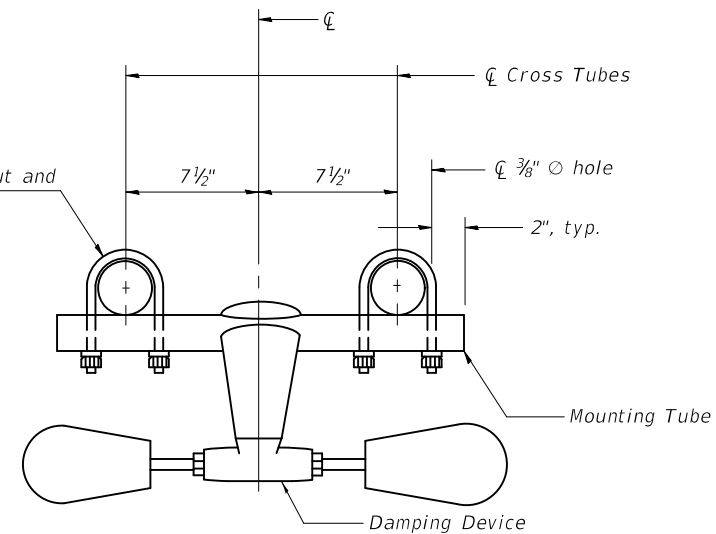
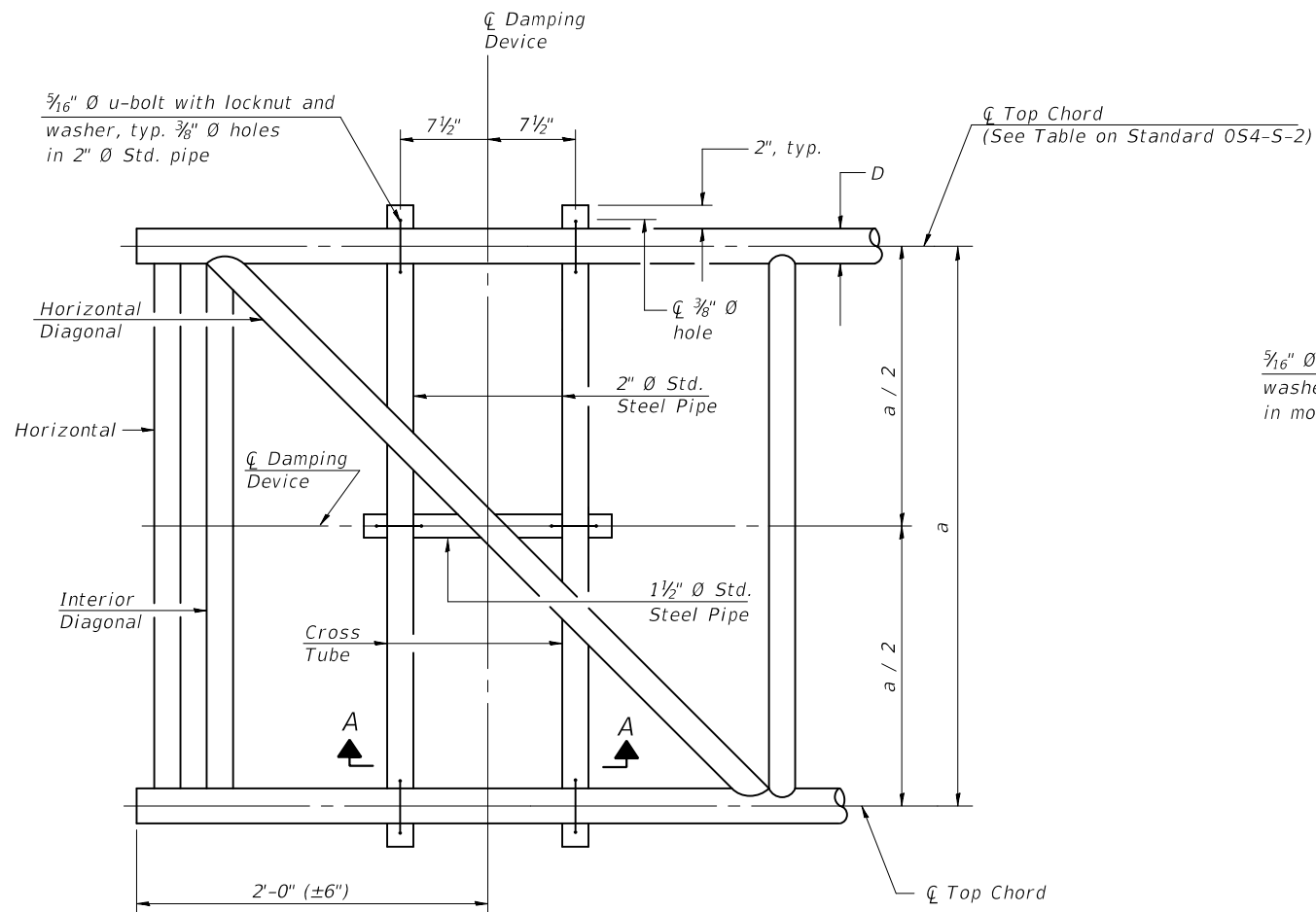
2-17-2017

FILE NAME =	USER NAME =	DESIGNED -	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	CANTILEVER SIGN STRUCTURES – HANDRAIL DETAILS STEEL TRUSS & STEEL POST	F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
		CHECKED -	REVISED -							
	PLOT SCALE =	DRAWN -	REVISED -							
	PLOT DATE =	CHECKED -	REVISED -							
							CONTRACT NO.			
						ILLINOIS FED. AID PROJECT				

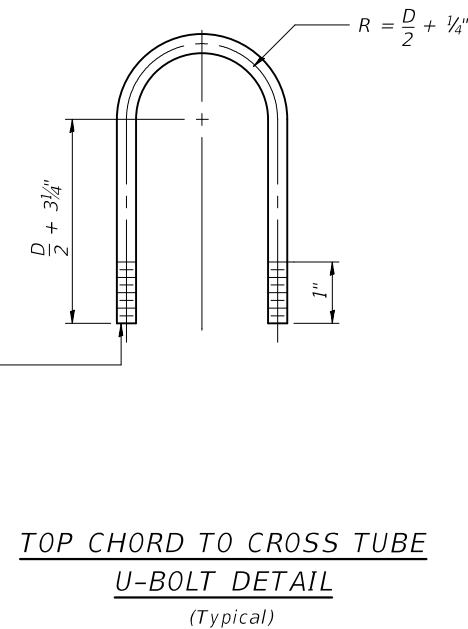
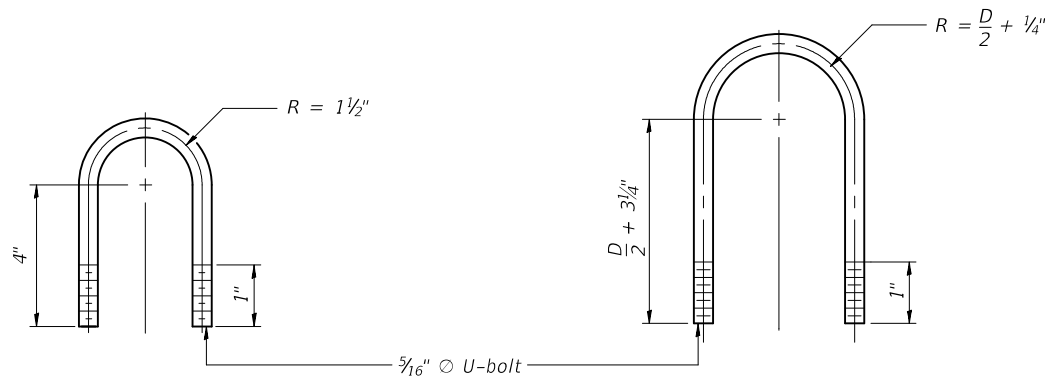
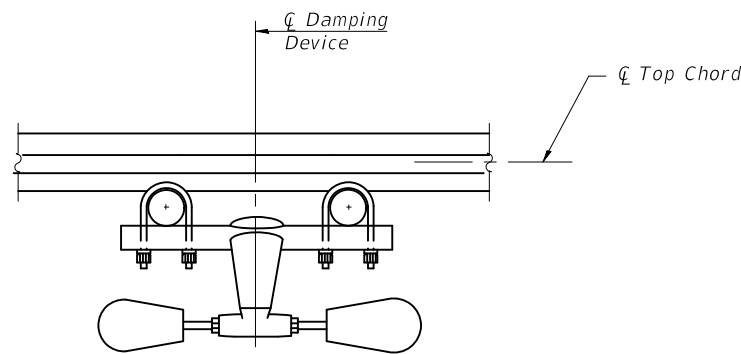
[illegible][illegible]

$$F = A + B$$

FILE NAME =	USER NAME =	DESIGNED -	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	CANTILEVER SIGN STRUCTURES - DRILLED SHAFT STEEL TRUSS & STEEL POST	F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
		CHECKED -	REVISED -							
	PLOT SCALE =	DRAWN -	REVISED -							
	PLOT DATE =	CHECKED -	REVISED -							
						CONTRACT NO.				
						ILLINOIS FED. AID PROJECT				



GENERAL NOTES
 Damper: One damper per truss. (31 Lbs. Stockbridge-Type - 29" minimum between ends of weights)



OSC-S-D

2-17-2017

FILE NAME =	USER NAME =	DESIGNED -	REVISED -	STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION	CANTILEVER SIGN STRUCTURES DAMPING DEVICE	F.A. RTE.	SECTION	COUNTY	TOTAL SHEETS	SHEET NO.
		CHECKED -	REVISED -							
	PLOT SCALE =	DRAWN -	REVISED -							
	PLOT DATE =	CHECKED -	REVISED -							
							CONTRACT NO.			
						ILLINOIS FED. AID PROJECT				